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## 2. SECTION 2:

### HAZARDS

### IDENTIFICATION

Emergency Overview:

Metal wire or rods in varying colours. This product is normally not considered hazardous as shipped ...

site:www.esab.com Iron

>90 SAFETY DATA

SHEET Product:Weld ...

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## Product Data Sheet

Prepared by Approved  
by PDS No & Rev.

Issue Date Page W.S.

YANG MC Kim

PDS-01-42 / Rev.4

2010. 07. 01 1/2

Coreweld 70 Metal type

FCAW wire for mild  
steel and 490N/mm<sup>2</sup>

class high tensile

strength steel General

Coreweld 70 is a metal  
cored wire that

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Sheet  
combines the high  
deposition rates of a  
rutile slag flux-cored  
electrode with the high  
efficiencies of solid wire  
...

## Product Data Sheet - ESAB

A reliable, general  
purpose electrode for  
manual metal arc  
welding of carbon  
steels, carbon

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**Sheet Esab**  
manganese steels and  
fine-grained carbon  
manganese steels with  
elevated yield strength.  
OK 48.00 deposits a  
tough, crack-resistant  
weld metal. The coating  
is of the low moisture  
absorption type. High  
welding speed in the  
vertical-up position.

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OK 75.78 - ESAB

OK 46.00 is the best, all-round, rutile electrode and it is relatively insensitive to rust or other surface impurities. It deposits smooth weld beads in all positions, including vertical down,

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and the slag is easy to remove. OK 46.00 is very easy to strike and restrike, making it ideal for short welds, root runs and tacking.

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## OK E71T-1-ESAB

OK Autrod 12.64 is a copper-coated, Mn-Si-alloyed G4Si1/ER70S-6 solid wire for the GMAW of non-alloyed steels, as used in general construction, automotive components, pressure vessel fabrication and shipbuilding. It has a slightly higher manganese and silicon



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Sheet Esab content than OK Autrod 12.50 to increase the weld metal strength. This also promotes low sensitivity to surface impurities and ...

OK Autrod 12.64 -  
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Cutting Products

Datasheets for Fluxes

Fluxes are chemical compositions used in soldering, brazing and welding. They clean the metal's surface, assist with heat transfer, and remove unwanted oxide films.

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Data Sheets ...

ESAB's next-generation  
OK 48.00 electrode  
improves on our already  
successful design. OK  
48.00, now H4R, offers  
the same efficiency,  
mechanical properties  
and superior weldability  
in a modern formulation  
engineered to decrease  
moisture pick-up in high

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humidity conditions.

Resistance to moisture absorption pick-up helps prevent hydrogen cracking and aids in elimination of porosity, especially ...

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Filarc 56S - ESAB

And that's just what you'll find with ESAB's 7018 line of low-hydrogen covered electrodes. No matter the project, ESAB electrodes offer the ease of use, superior welding performance, tough mechanical properties, and consistent quality you need to get the job

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of the 7018 line is  
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- u1.sparkolutions.co  
OK 78.16 is a CrMo-  
alloyed electrode for the

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welding of 0.25C-1Cr-0.3Mo-alloyed quenched and tempered steel grades. The heat treatment requirements for the weld metal are the same as those for the parent plate. The weld metal of OK 78.16 is also suitable for flame hardening. The welding of high tensile strength steel with OK 78.16 should be carried out at

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a preheating  
temperature of  
minimum ...

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